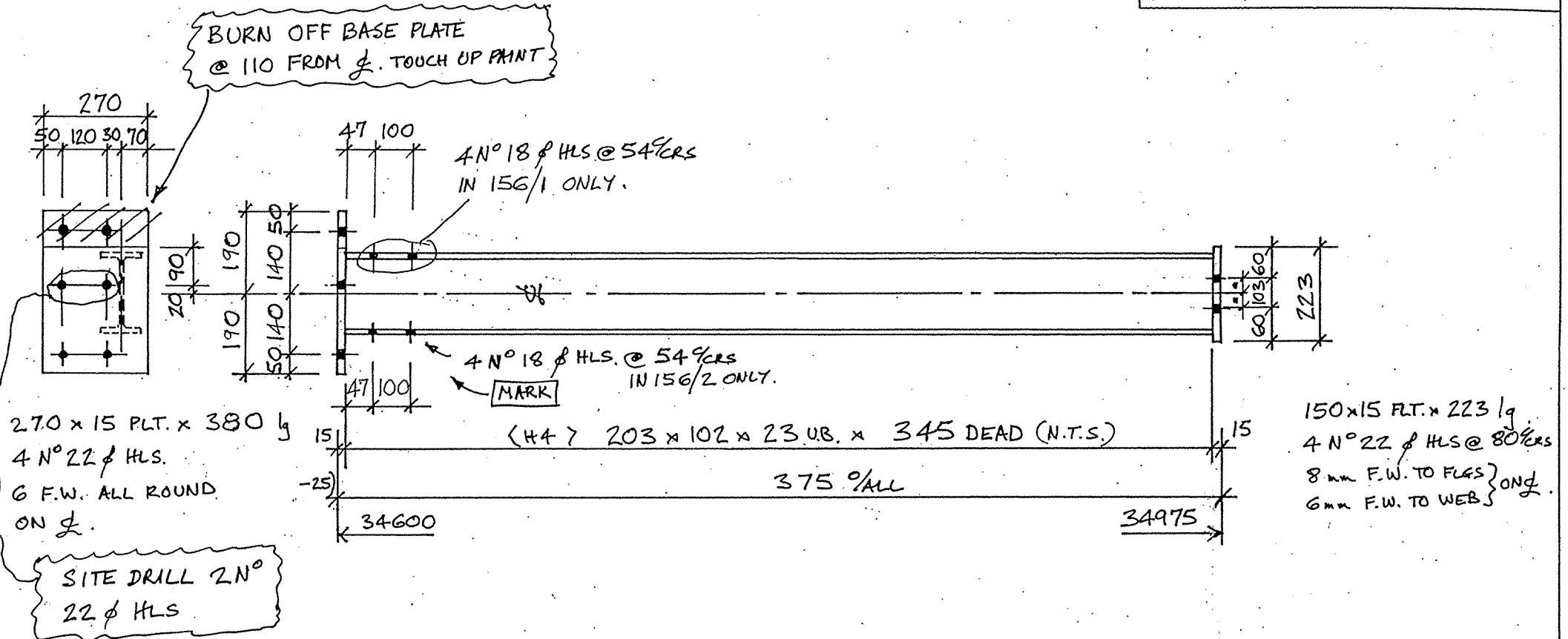


ALL SHS, RHS & CHS SECTIONS ARE GRADE S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE MUST BE DONE USING LOW HYDROGEN WELDING RODS (SUITABLY DRIED IN AN OVEN) OR SIMILAR



LEONARD COOPER LIMITED STRUCTURAL ENGINEERS



REGISTERED OFFICE
BAIN ROAD, HUNSLET
LEEDS LS10 2JR
TEL: 0113 2705441
FAX: 0113 2760659
REGISTERED No.
167872 LONDON
sales@leonardcooperltd.co.uk
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REVISION A.

REVISION B.

REVISION C.

REVISION D

REVISION E.

ZONE 15

FABRICATION TOLERANCES
TO BS5950 PART 2 (U.N.O.)
(SHOWN ON L.C. PROCEDURE
M5-23)

SHOP BOLTS
FINISH

NO	TYPE	DIAL	TH	N	IN
OFF					

SHOP NOTES: (U.N.O.)
ALL WELDS 6mm CONT. FILLET WELDS
ALL STEEL TO BS EN 10025 GRADE S275JR
PAINT SHOT BLAST TO SA 2.5. 1 COAT
C400 V3 TO 80 MIC. D.F.

IDENTIFICATION MARKS MUST BE PLACED ON
1) TOP RIGHT HAND END OF BEAMS/MEMBERS OR
2) COLUMN WHERE INDICATED THUS: MARK

CONTRACT: QUARMBY CONSTRUCTION
WAKEFIELD WATERFRONT. BLDG 20

TITLE COLUMN STUBS

RELEASED FOR FABRICATION/ERECTION
SCALE: DRAWN BY: ISM
CHK'D BY: ISM

SIGNED: DATE: DRG No: 07/18/SW11